

FIG.3A

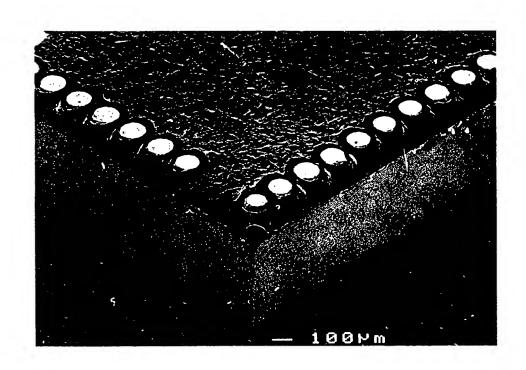
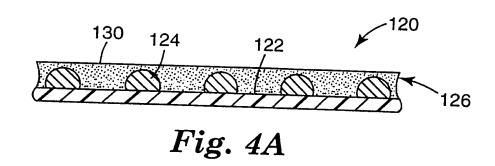
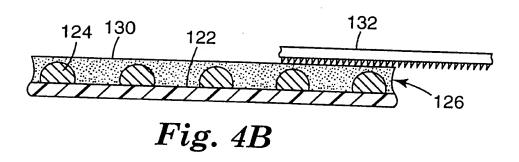
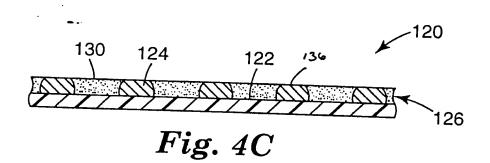


FIG.3B







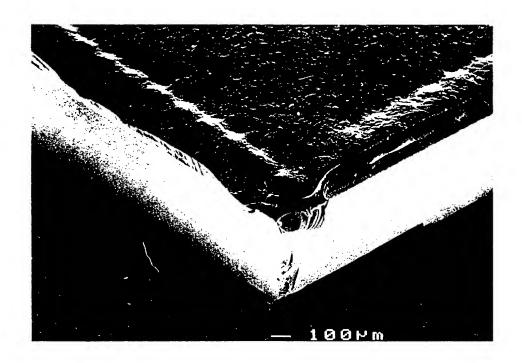


FIG.5A

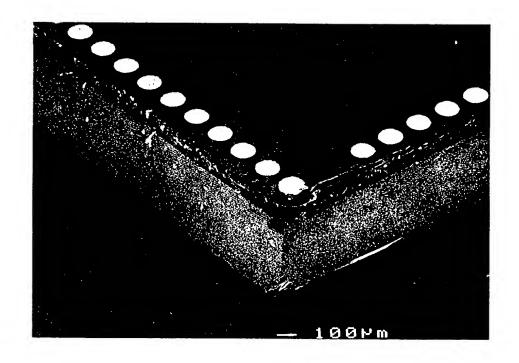


FIG.5B

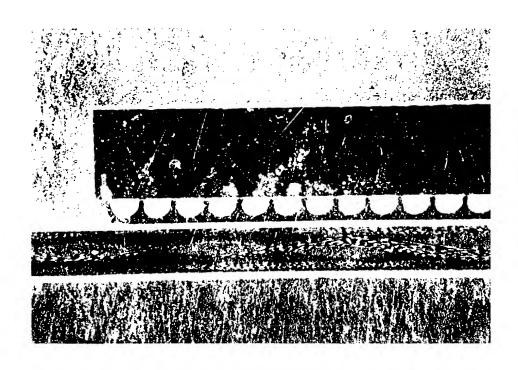


FIG.6A

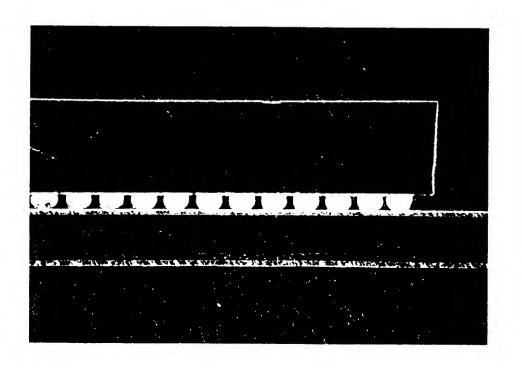
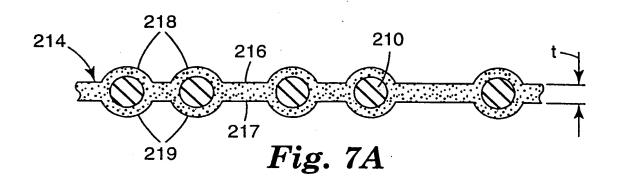
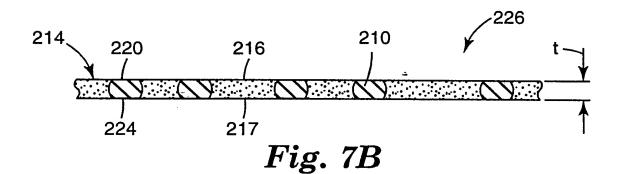
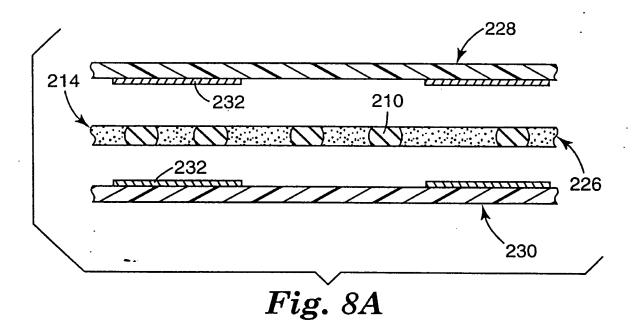
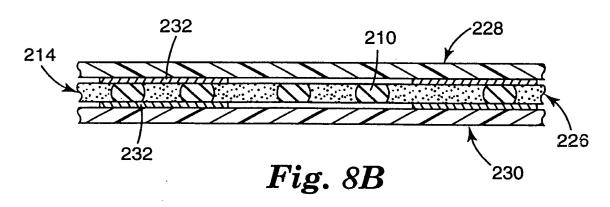


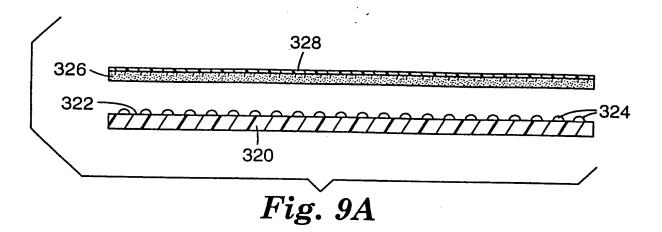
FIG.6B

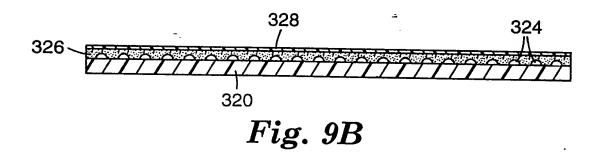


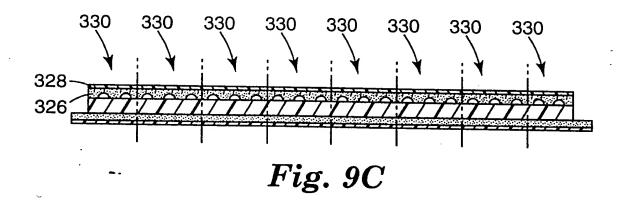


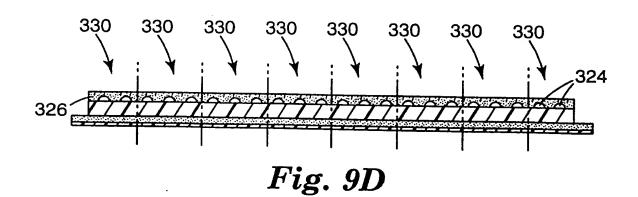












1200 Grit Dry Burnish

-10 to -20
-10 to -30
-20 to -30
-30 to -40

35s @ 1200 Grit, 5N Applied Load

Fig. 11

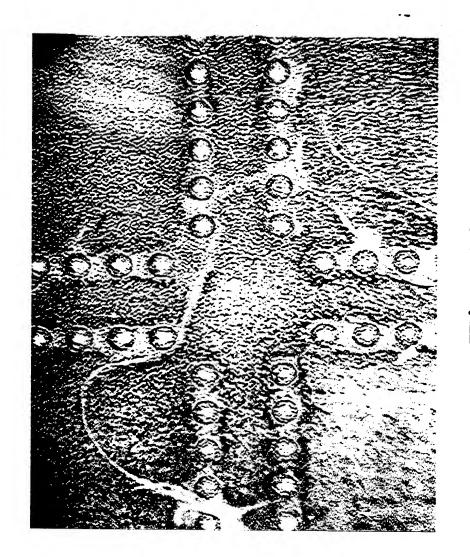


Fig. 12

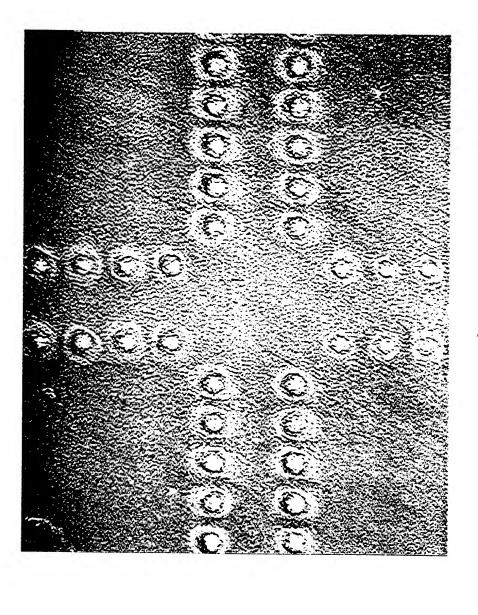


Fig. 13

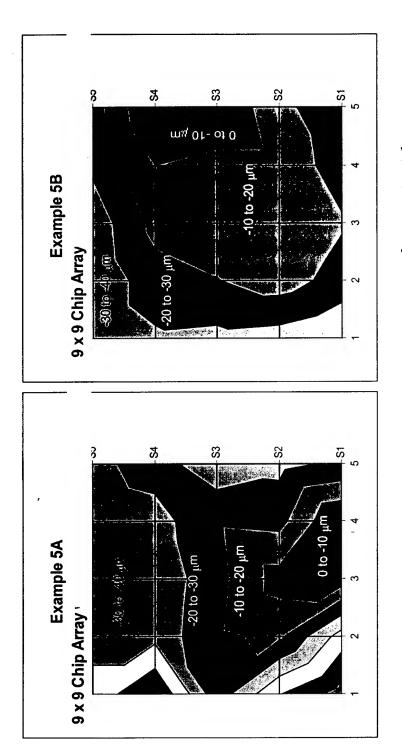


Fig. 14a

Fig. 14b

